



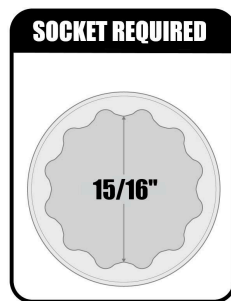
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#C15HSK INSTALL INSTRUCTIONS

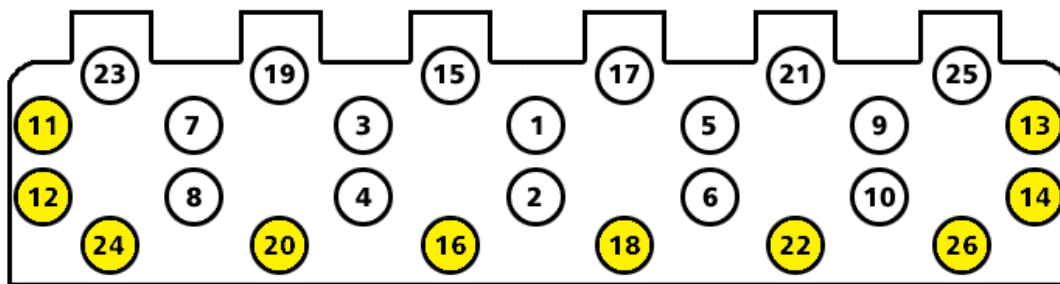
FITMENT: C15/ACERT/3406 CATERPILLAR

- 1) Verify application, verify part number ordered and instructions match.
- 2) Clean and inspect all hardware.
- 3) Clean and inspect threads in block. Thread chase if needed. ($\frac{3}{4}$ -16)
- 4) Thread studs into block by hand, The long studs are designed to be installed in positions 11, 12, 13, 14, 16, 18, 20, 22, 24, 26 of the torque sequence below.
- 5) Loctite is permitted on studs that are intended to be permanent.
- 6) Lubricate the stud threads, flange of nuts and both sides of the washer with provided assembly lubricant.
- 7) Following the manufacturer's torque sequence, tighten hardware in 3 equal steps.



All Positions 175 ft-lbs
All Positions 330 ft-lbs
All Positions 440 ft-lbs

BOLT TORQUE SEQUENCE



= Long Stud Position

THANKS FOR YOUR PURCHASE!