

#800-2503 INSTALL INSTRUCTIONS

FITMENT: 2001+ DURAMAX 6.6L

Socket Required: 36MM 12PT

- 1) Verify application, verify part number ordered and instructions match.
- 2) Clean and inspect the new hardware.
- 3) Clean and inspect threads in crankshaft. Thread chase if needed. (M18x1.5)
- 4) Verify keyway/pin is present and in good condition, install the balancer.
- 5) Lubricate the underhead of the bolt and reinstall the OE balancer washer or washer supplied with your aftermarket balancer.
- 6) Lubricate the bolt threads and install by hand.
- 7) With the Flywheel Locked, Torque bolt to:

250ft lbs

THANKS FOR YOUR PURCHASE!



