

227 Industrial Drive Harbor Beach Mi 48441 Phone:989-479-0444 Fax:989-479-9844

IMPORTANT

Installation of this repair harness requires attention to detail. It's always best practice to install this repair harness <u>1 wire at a time</u>. Wire coatings can discolor overtime so always <u>match your wires based on pin location, not wire color</u>. The pictures below are an example of correct pin layout and color match vs a used harness.



DHD 100-449 Repair Harness for 2001-2005 Allison 1 Plug NSBU