

## **#800-2901 INSTALL INSTRUCTIONS**

**FITMENT: 2001+ DURAMAX 6.6L**

**Socket Required: 16MM 12PT**

- 1) Verify application, verify part number ordered and instructions match.
- 2) Clean, Count and Inspect the new hardware.
- 3) Clean and inspect threads in crankshaft. Thread chase if needed. (M16x1.5)
- 4) Verify crank dowel pins are present and in good condition, install the flexplate.
- 5) Lubricate the underheads of the bolts and apply RED threadlocker to the threads.
- 6) Install bolts by hand with **NO WASHERS**, confirm the bolt does not bottom out prior to tightening. This is not typical, but could arise with some aftermarket flexplate/flywheel/crankshaft combinations. Contact DHD with questions.
- 7) With the Flywheel Locked, Torque bolts using a crisscross pattern:

**First Pass 100 ft-lbs Final Pass 250 ft-lbs**

**THANKS FOR YOUR PURCHASE!**



