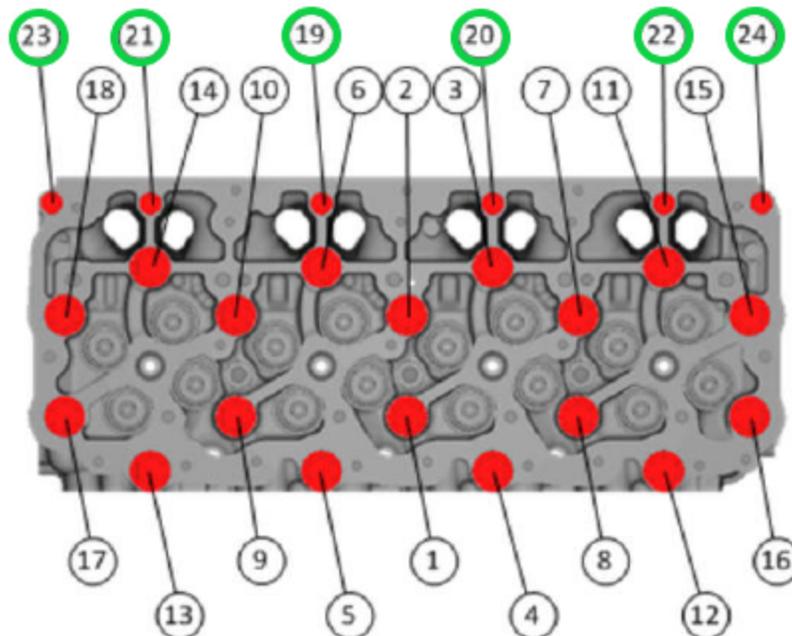


#800-027 INSTALL INSTRUCTIONS**FITMENT: 2017-2021 DURAMAX 6.6L L5P**

- 1) Verify application, verify part number ordered and instructions match.
- 2) Clean and inspect all hardware.
- 3) Clean and inspect threads in block. Thread chase if needed. (M12x1.5, M8x1.25)
- 4) Verify dowel pins are present then install the cylinder head and gasket.
- 5) Thread studs into block by hand, adding thread sealant to threads that protrude into water jackets.
- 6) Loctite is permitted on studs that are intended to be permanent.
- 7) Lubricate the stud threads, washers and nuts with provided ARP Ultra Torque Assembly Lubricant.
- 8) Following the manufacturer's torque sequence, tighten hardware in 3 equal steps.
- 9) Final torque values:

M12x1.5 **125ft lbs** (Bolts 1-18)**M8x1.25** **25ft lbs** (Bolts 19-24)**BOLT TORQUE SEQUENCE****THANKS FOR YOUR PURCHASE!**