



Reamer Instructions

Step 1: Pull axles and carrier out of axle housing. Install reamer into Milwaukee Hole Hawg.

Step 2: Put one squirt of oil at the end of axle tube. Insert reamer into axle housing.

Step 3: Take light duty ratchet strap and clip to one leaf spring over the Milwaukee Hole Hawg to the other leaf spring to make a drill press.

Step 4: Start drilling. Note: Reamer must turn no more than 100 rpm's. If spun to fast, it will cause bit to dull.

Step 5: Go in approximately one inch, remove reamer and take magnet and clean out shavings.

Step 6: Repeat procedure until all the way through. Test fit axle.

If any questions at all, please contact us at the number below.

Tool List

1. DHD 037-150 Reamer
2. Magnet
3. Oil
4. Milwaukee Hole Hawg
5. Ratchet Straps
6. Safety Glasses

