

## **#800-2505 CAM BOLT INSTALL INSTRUCTIONS**

**FITMENT: 2001+ DURAMAX 6.6L**

- 1) Verify application, verify part number ordered and instructions match.
- 2) Clean and inspect the new hardware.
- 3) Clean and inspect threads in camshaft. Thread chase if needed. (M16x1.5)
- 4) Verify keyway/pin is present and in good condition, install the cam gear.
- 5) Lubricate the underhead of the bolt only and install the cam washer.
- 6) Apply red Loctite to the threads and install by hand.
- 7) With the Flywheel Locked, Torque bolt to:



**THANKS FOR YOUR PURCHASE!**