Step 1: Use impact or ratchet wrench to remove bolts shown in the figure to the right.

Step 2: Place DHD ZF6 Transfer Case Brace in place. Once in place, use the existing hardware to fasten the brace in place. Please follow the torque specifications below.

**Tool List:**
- Torque Wrench (3/8” Drive)
- 15 mm 3/8” Drive Socket
- 10 mm 3/8” Drive Socket
- Extensions (3/8” Drive)

**Torque Specifications:**
- ZF6 Transmission Bolts – 17 ft. lbs.
- Transfer Case Bolts – 37 ft. lbs.