







Step 1: Disconnect main power cable from battery. Remove the intake tube and silencer as shown in photo above.



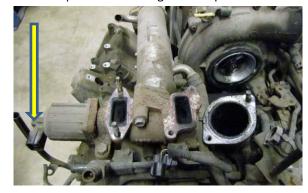
Step 3: Remove cast aluminum intake manifold.



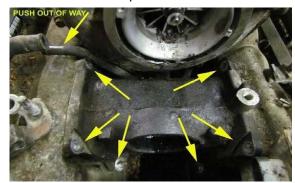
Step 5: Remove 4 fasteners as shown in rear of EGR cooler. When assembly is free, pry off hoses and remove.



Step 2: Remove Hot/Cold side innercooler tubes. Remove plastic turbocharger mouthpiece as shown.



Step 4: Unplug EGR connector as shown. & remove EGR cooler assembly. 3 fasteners in the front.



Step 6: Remove 4 upper bolts and 4 lower nuts as shown. Use swivel socket with extension to remove left, rear nut. Push rear tube out of the way to facilitate removal of rear bolt & Y-bridge. Keep intake runner gaskets as they will be reused.









Step 7: Remove stock fuel manifold and all hoses connected to it.



Step 9: Cut fuel line as shown using hack saw or similar device.



Step 11: Remove thermostat coolant pipe as shown. Pry out with pry bar.



Step 8: Remove fuel line brackets as shown above



Step 10: Cut end should be similar to above. While not necessary, it is recommend to use flair tool to form end as shown.



Step 12: Cut coolant pipe as shown and reinstall.









Step 13: Reuse stock gasket and install support plate. We recommend using hi-temp RTV in addition to stock gasket. When not using a different up-pipe, we have an up-pipe support plate (shown) that will cap the up-pipe EGR riser.



Step 15a: Vertical Fuel block installation. This is the preferred mounting if using test port.



Step 16: Route and connect small fuel return line hose as shown.



Step 14: Install Y-bridge, reusing stock intake runner gaskets. We recommend using some white lithium grease on the gaskets before reinstallation.



Step 15b: Inverted fuel block installation image. Optional mounting if test port is not used.



Step 17: Connect fuel line from FICM to fuel block and route feed line to CP3 pump.

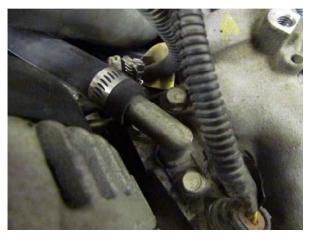








Step 18a: Connect T-Fitting to fuel return lines. Detailed routing is shown on right.



Step 19: Attach coolant return line to modified coolant pipe as shown. This coolant line will route directly to firewall.





Step 20: Reassemble cold and hot side intercooler tubes, air intake assembly in reverse order.