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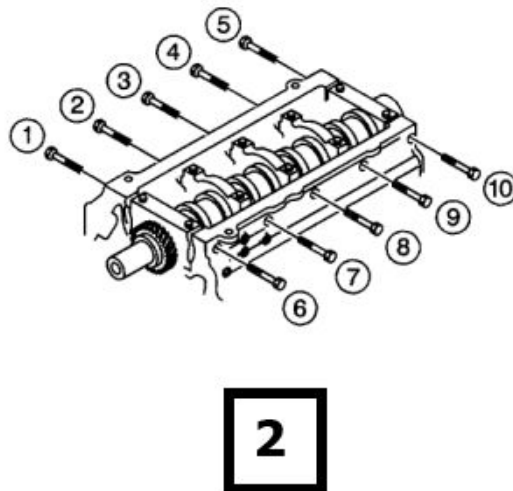
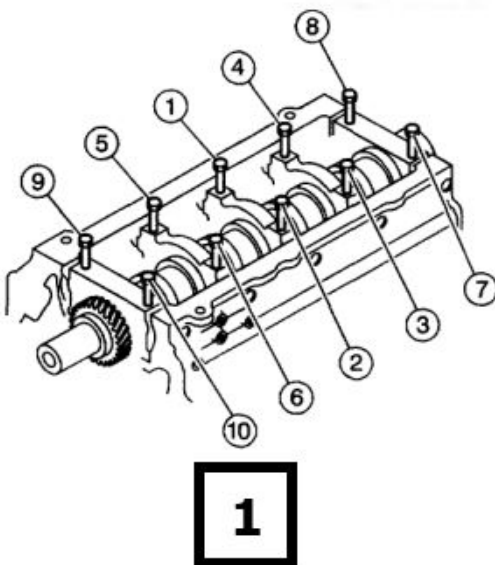


#800-038/800-039 INSTALL INSTRUCTIONS

Fitment: 800-038 LB7 & LLY Trucks
800-039 LBZ & LMM Trucks

- 1) Verify Application, Verify Part # Ordered and Instructions Match.
- 2) Clean and inspect provided hardware.
- 3) Clean and inspect threads in block, chase threads if needed.
- 4) Thread studs into block by hand.
- 5) Loctite is permitted on studs intended to be permanent.
- 6) Install main caps in the order they were removed.
- 7) Apply provided ARP Assembly Lube to stud threads, washers and nuts.
- 8) Apply provided ARP Assembly Lube to bolt threads, base of head and washer.
- 9) Loosely install the cross bolts with the washer chamfer facing the head of the bolt.
Install the nuts and washers on studs hand tight.
- 10) Following the manufacturer's torque sequence, tighten the hardware in 3 equal steps beginning with the M14 Nuts. Torque the M12 cross bolts last.
- 11) Final Torque Values:
M14 Nuts 175ft lbs **M12 Bolts 90ft lbs**

Torque Sequence



THANKS FOR YOUR PURCHASE!