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#800-026 INSTALL INSTRUCTIONS

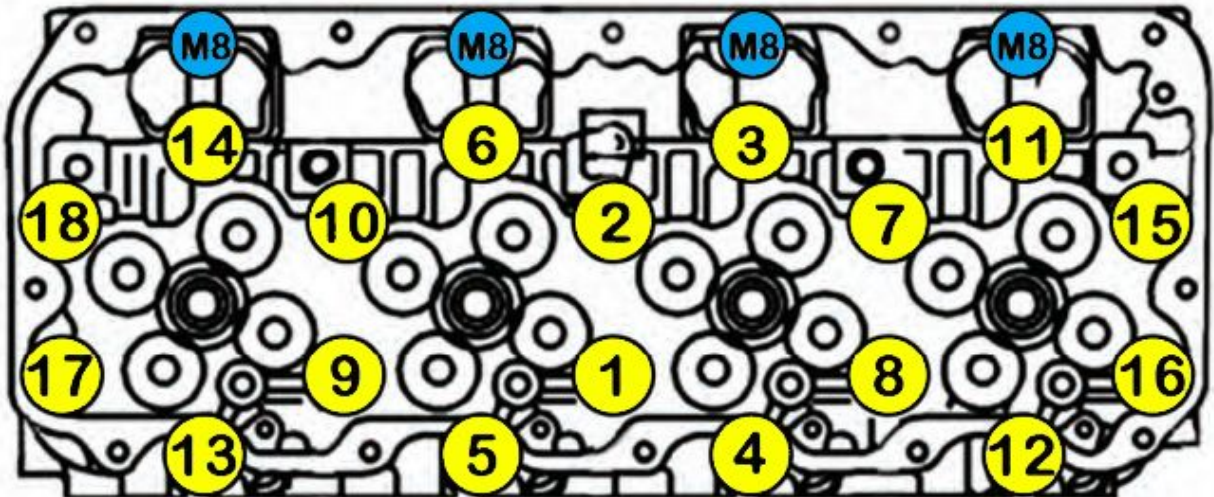
FITMENT: 2001-2016 DURAMAX

- 1) Verify application, verify part number ordered and instructions match.
- 2) Clean and inspect all hardware.
- 3) Clean and inspect threads in block. Thread chase if needed. (M12x1.5, M8x1.25)
- 4) Thread studs into block by hand, adding thread sealant to threads that protrude into water jackets.
- 5) Loctite is permitted on studs that are intended to be permanent.
- 6) Install cylinder heads.
- 7) Lubricate the stud threads, washers and nuts with provided ARP Ultra Torque Assembly Lubricant.
- 8) Following the manufacturer's torque sequence, tighten hardware in 3 equal steps.
- 9) Final torque values:

M12x1.5 125ft lbs

M8x1.25 26ft lbs

BOLT TORQUE SEQUENCE



THANKS FOR YOUR PURCHASE!