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#800-067 INSTALL INSTRUCTIONS

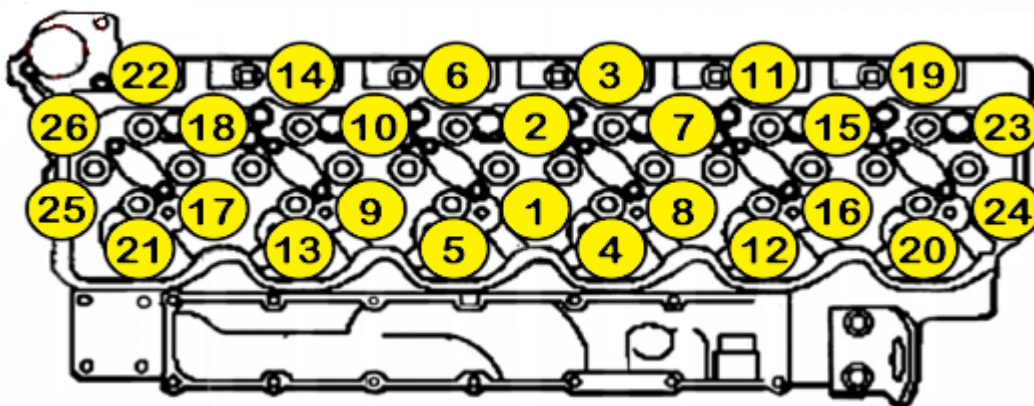
FITMENT: 1998.5-2018 Dodge 5.9L 6.7L 24V Cummins

- 1) Verify application, verify part number ordered and instructions match.
- 2) Clean and inspect all hardware.
- 3) Clean and inspect threads in block. Thread chase if needed. (M12x1.75)
- 4) Thread studs into block by hand, The 6.625" length studs are designed to be installed on the exhaust manifold side of the head. Locations 3, 6, 11, 14, 19, 22.
- 5) Loctite is permitted on studs that are intended to be permanent.
- 6) Install cylinder head. Inspect rocker cover clearance.
 - *Dependant on application, a small amount of clearancing on the lower rocker cover may be required to fit the nut and washer on stud #24. See Page 2.*
- 7) Lubricate the stud threads and flange of nuts with provided ARP Ultra Torque Assembly Lubricant.
- 8) Following the manufacturer's torque sequence, tighten hardware in 3 equal steps.
- 9) Final torque values:

M12 Bolts 1-26

125ft lbs

BOLT TORQUE SEQUENCE



THANKS FOR YOUR PURCHASE!



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Clearancing Your Rocker Cover

Neglecting to clearance your rocker cover may result in an oil leak or damage to the cover during installation. Please use the pictures below as a guide. A carbide bit on a die grinder will make short work of this procedure. Be sure to thoroughly clean the cover after modification.

